

Work Order ID 54331-2

December 8, 2009 8:45:38 AM



Page 1

Item ID: D3783-045 *W*

split

Accept



Setup Start



Revision ID:

Item Name: Angle Brace Assembly *R*

Stop



Start Date: 08/12/2009 Start Qty: 20.00 *8*



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09-12-8*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3783	Rev A								
100	Pick Kit	0.00							
	Packaging								
	Packaging								
	Memo	0.00							
110	Small Fab	0.00							
	Small Fab								
	Small Fab								
	Memo	0.00							
	1-assemble as per dwg D3783								
120	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
	Quality Control								
	Memo	0.00							

EP 10/01/08 (8)

EP 10/01/08 (8)

⇒ 8 10/01/08

(8)

Work Order ID 54331

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Item ID: D3783-045

Accept



Setup Start



Revision ID:

Item Name: Angle Brace Assembly

Stop



Start Date: 08/12/2009 Start Qty: 20.00

Required Date: 16/12/2009 Req'd Qty: 20.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: 248

0.00

Memo

0.00

10-1-8

SP 8x

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/11

MF 10-01-08

Picklist Print

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Work Order ID: 54331

Parent Item: D3783-045

Parent Item Name: Angle Brace Assembly


Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-13A  Bolt		Purchased		No		110	Each	252.0000	40.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

252

104936

3

108167

8

110363

14

112492

10

112641

17

113237

200

AN960JD516



Washer

Purchased

No

110

Each

976.0000

80.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

976

110363

46

110523

57

111279

39

112082

64

112314

14

112828

256

113149

500

EP 10/01/08

9
16

EP 10/01/08

24
32

Picklist Print

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Work Order ID: 54331

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Parent Item Name: Angle Brace Assembly

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3765-1



Clevis

Manufactured

No

110

Each

36.0000

40.0000



EP 10/01/08

B54343 (16x)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

36

42766

36

24

D3769-5



Tube

Manufactured

No

110

Each

12.0000

20.0000



EP 10/01/08

B54345 (8x)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43194

2

48496

10

7
10

MS21042L5



Nut

Purchased

No

110

Each

730.0000

40.0000



EP 10/01/08

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

730

110382

10

111636

11

112314

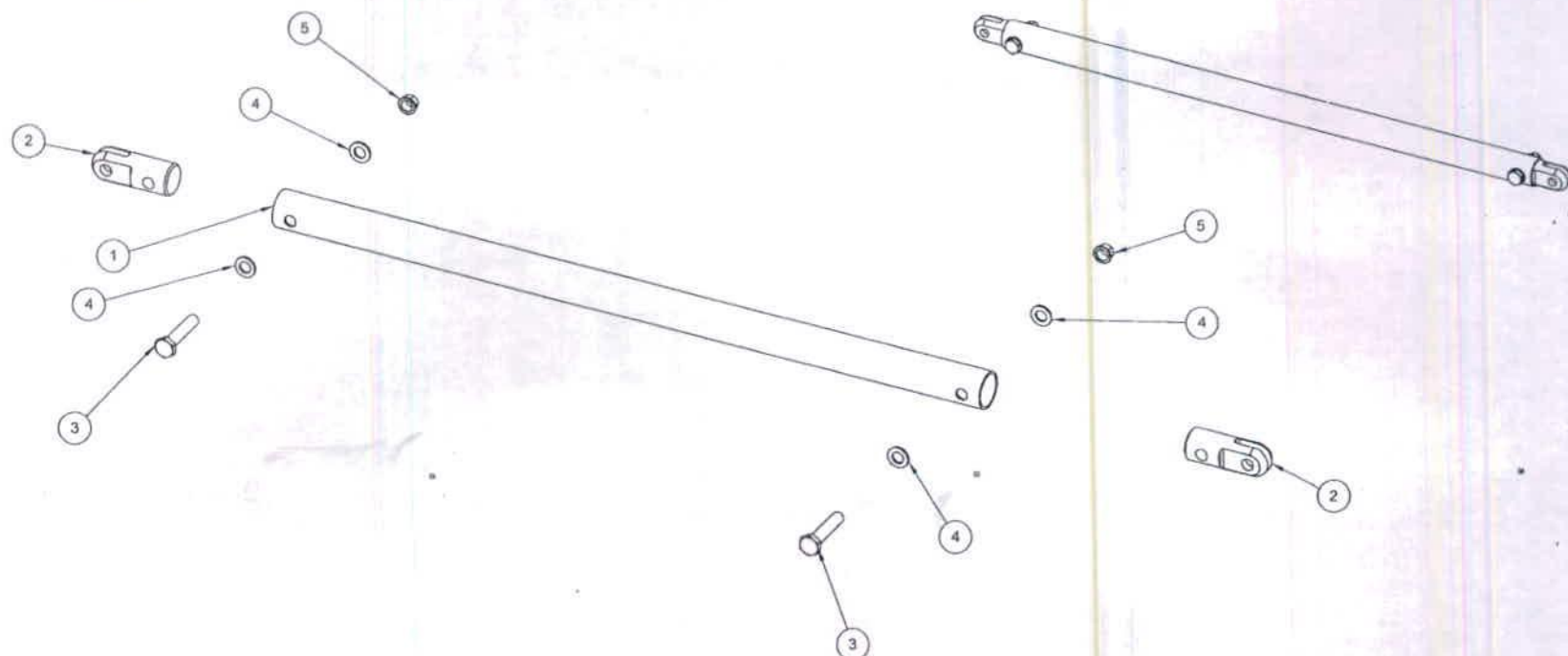
709

24 16

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Shop Packet Print

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D3783-045 ANGLE BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED
05-05-14

NOTES

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	HS	D3783	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

